



Residential Property  
Photo and installation by Advanced Door Sales

## AluminArc Model - Windloaded

The AluminArc Model is custom designed to match the rounded top of arched openings. This model is available with or without windload and can be manufactured up to 30'-2" wide. Since 1958, Arm-R-Lite has been consistently manufacturing the AluminArc Model and has never compromised on the quality of our doors. Because of this, Arm-R-Lite is able to produce replacement sections for any of our welded models, regardless of purchase date. In addition, the AluminArc Model comes with an unmatched 20-year welded frame warranty except for the top section when trolley operated.

- Maximum Width of 30'-2"
- Windloaded
- 20-Year Welded Frame Warranty\*

### Specifications:

Material:	6063-T6 Alloy
Construction Method:	Heli-Arc Welding
Top Rail:	2 3/4", 4 1/2" or 7 1/2"
Bottom Rail:	2 3/4", 4 1/2" or 7 1/2"
End Stiles:	3 3/8", 4 1/2" or 7 1/2"
Center Stiles:	1 3/16" or 3 3/8"
Meeting Rails:	2 3/4", 3 3/8" or 3 7/8" wide per pair
Frame Thickness:	1 3/4"

\*Except the top section when trolley operated.



Edison Fire Department, NJ  
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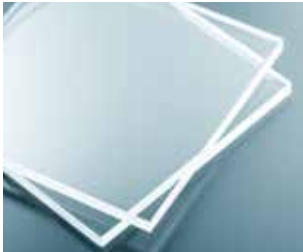


Arm-R-Lite Door Manufacturing  
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## Custom Garage Door Options

Due to our exclusive welded construction, Arm-R-Lite's aluminum overhead sectional doors are capable of the highest degree of customization. Many of the options listed below are exclusive to Arm-R-Lite due to our superior construction method.



### Glass Glazing Options

- DSB / Annealed
  - Tempered / Safety
  - Acrylic
  - Laminated
  - Insulated
  - Hurricane / Impact
  - Acoustical\*
  - Frosted
  - Tinted
  - Polycarbonate
  - Custom
- Glass Thickness:
- 1/8" non-insulated
  - 1/4" non-insulated
  - 7/16" insulated
  - 5/8" insulated
  - 1" insulated



### Panel Options

- Solid
- Insulated
- Perforated
- Mesh
- Stamped Panel Designs
- Operable / Inoperable Louvers
- Custom Panels



### Finish Options

**Anodized Finishes:** The standard finish is clear anodized aluminum. Optional anodized finishes include dark bronze and black for an upgrade. Includes a 20-year finish warranty except on installations within 1 mile of saltwater.

**Fluorpon® Finishes:** Upgrade option featuring hundreds of colors including metallic and non-metallic options. Custom color matches are also available upon request. Includes a 20-year finish warranty except on installations within 1 mile of saltwater.

**RAL Powdercoat:** Upgrade option featuring over 150 color choices to be selected from RAL color chart. Includes a 1-year finish warranty except on installations within 1 mile of saltwater.

**Faux Wood:** Upgrade option featuring 6 faux wood finishes. Includes a 10-year warranty except on installations within 1 mile of saltwater.



### Custom Options

- ADA or Step-Over Pass Door\*
- Awning Windows
- Energy Efficiency Package
- Corrosion Resistant Package
- Exhaust Ports
- Sloping Bottom
- Mail Slots
- Motor or Manual Operation
- High Cycle Springs
- Matching Transoms, Side Lites, and Entrance Door

\*Please consult with Arm-R-Lite regarding limitations.

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